



KERALA GAZETTE

കേരള സംസ്കാരം

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PART III

Stores Purchase

Scheduled Caste Development Department

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11

JKI 284/03 (i)

List of Trajectories Kit

Sl. No.	Description of Tools	Quantity required
(1)	(2)	(3)
1	Gloves pair leather	15 Nos.
2	Apron leather	15 "
3	Screen welding helmet type	15 "
4	Screen welding hand	15 "
5	Goggles pair welder	15 "
6	Hammer scaling 0.25 kg. with handle	15 "
7	Chisel cold flat 19 mm.	15 "
8	Centre punch 9 mm. x 127 mm.	15 "
9	Dividers 20 cm.	15 "
10	Caliper Outside 15 cm.	15 "
11	Rule 60 cm. two fold brass tipped to read inches and mm.	15 "
12	Wire brush 15 cm. x 3.7 cm.	15 "
13	Spark lighter	15 "
14	Chipping screen hand	15 "
15	Safety boots for welders	15 Pairs
16	Safety Goggles	15 "
17	Square blade 15 cm.	14
18	Scriber 15 cm	14
19	Tongs holding 30 cm.	14

(2)
[K1 284/03 (ii)]

List of shop outfit

Sl. No.	Description of Tools	Quantity Required
(1)	(2)	(3)
1	Brass Rule 30 cm or nickel chrome steel rule 30 cm.	4
2	Hammer ball pein 1 kg. with handle	4
3	Chisel cold cross 9 mm.	8
4	Screw Driver 25 cm. blade and 20 cm. blade	1 each
5	Leg vice on stand 150 mm.	1 set
6	Number punch 6 mm. and letter punch 6 mm	1
7	Hacksaw frame adjustable 30 cm.	4
8	Hammerting blocks 5 cm thick 60 sq.	2
9	Magnifying glass 15 cm.	4
10	Weld measuring gauge fillet and butt	2
11	File half round bastard 30 cm.	6
12	File flat 35 cm. rough	6
13	Spanner 12 mm. and 15 mm double ended	4
14	Spanner D. E. 6 mm. to 15 mm. be 1.5 mm. set of Nos.	1
15	Clamps 10 cm. 15 cm. 20 cm. 30 cm.	2 2 2 2

(1)	(2)	(3)
16	Hammer sledge double faced 3 kg.	1
17	Pipe wrench 25 cm. and 35 cm.	1 each
18	Steel tape 182 cm. flexible in case	3
19	Timmers' square 60 cm. x 30 cm.	1
20	Welding torches with 10 nozzles 2 to 45 Low pressure with Nozzle	6 sets
21	Equally micro flow powder welding process hot	1 kit
22	Rotoface powder welding process cold	1 "
23	Earth clamp	14 Nos.
24	Pipe cutter (cap-50 mm. dia)	1 set
25	Cutting torch Oxy-Acetylene with cutting nozzle 3/64	2 "
26	Heavy duty cutting and squozing blow pipe with cutting and squozing nozzles	1 "
27	Electrode holder 400 Amps	6 Nos.
28	Welding rubber hose oxygen and acetyline 8 mm.	65 m/each
29	Rubber hose clips	50
30	Spindle key (for opening cylinder valve)	8
31	Pressure regulator oxygen double stage	8
32	Pressure regulator acetylene regulators	8
33	Tip cleaner	9 sets
34	Glass Coloured 108 mm. x 82 mm. 3 mm. Dim II A 13 A	16 Nos.
35	Glass white 108 mm. x 82 mm.	32
36	Outfit spanner	8
37	Rubber hose pipe black and red 5 mm.	30 m
38	Leather sleeves	14 pairs

(3)
[K1 284/03 (iii)]

Sl. No.	Description of Tools	Quantity required
1	Transformer welding continuous welding current with all accessories 300 A 400 A	2 sets
2	Arc welding set rectifier type 300-450 Amops amps continuous welding current with all accessories	2 "
3	Welding Generator DC rotary set 200-300 amps with all accessories	1 "
4	TIG welding set complete 300 amps AC/DC	1 "
5	Welding cables to carry 350 amps with flexible rubber	45 mtr
6	Lugs for cables	28 Nos.

(4)
[K1 284/03 (iv)]

Sl. No.	Description of Tools	Quantity required
(1)	(2)	(3)
1	CO ₂ welding machine complete 400 amps	1
2	Oxygen cutting machine (Line and Circle)	1
3	Gas welding table 822 cm x 92 cm + 60 cm fire bricks on stand with positioner	6 for one each trainee
4	Arc welding table all metal with positioner 122 cm x 92 cm x 60 cm	6
5	Trolley for cycliner (H.P. Unit)	2
6	Bench shear hand capacity upto 5 mm	1
7	D.E. Grinder 30 cm wheel motorised Pedestal type	1
8	Vide bench 10 cm	6
9	Power hacksaw	1
10	Electrode driving over-thermostatically controlled temperature 0.250 C 10 KG/cap	1
11	AG 7 Grinder	1
12	Portable drilling machine (cap 6 mm)	1
13	Braze weld equipment Eraser which can be used with existing welding transformer	1
14	Fire extinguishers (Foam type and CO ₂ type)	2 each
15	Metal rack 182 cm x 152 cm x 45 cm	1

(1)	(2)	(3)
16	Instructors tables (steel)	1
17	Black Board with easel	1
18	Instructors chair (steel)	1
19	First Aid box	1
20	Welding helmets	6
21	Fire buckets with stand	3
22	Steel lockers with 8 pigeon holes	2

ക്രമസंඡ	നെയ്യാസ് നബുറ്റ്. അക്കാദി തുകയും	നിരീക്ഷയും
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ପାତାମୁଖ ବିଜ୍ଞାନିକ

“காந்தி”விடுதலை“காந்தி”போ“

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“**ప్రాణికిలో**” (**ప్రాణి**)